



EXTRA-HEAVY DUTY SERIES	BWM-XHD 3000x1500	BWM-XHD 3500x1500	BWM-XHD 4000x1500
Web height [h]	200-3000 mm	200-3500 mm	200-4000 mm
Web thickness [t2]	6-50 mm		6-60 mm
Flange width [b]	150-1500 mm		
Flange thickness [t1]	8-60 mm	8-80 mm	8-100 mm
Beam length [L]	on customer specification		
Post-deformable thickness	up to 45 mm		
Max Beam Weight	2500 kg/m	3000 kg/m	4000 kg/m
Max cylinder stroke	2800 mm	3300 mm	3800 mm
Max cylinder force	9 t		
Beam travel speed on conveyors	12 m/min		
Welding speed	0,15-2,1 m/min		
Beam Types	H, I, T, L, Star beams, Box		
Longitudinal tipology	Straight / Conical / Cambered		
Welding technology	Single submerged arc / Twin-arc / Tandem		